

**Introduction**  
**G. Schöneke GmbH & Co. KG**



# AGENDA

- The History of Schönek
- Locations in Germany
- Our Core Competence
- Facts and References
- Our Goal
- Your Contact to Schönek

# The History of Schöneke

## - The milestones

**1952**

Gabor Schöneke founded the weaving factory in Bruck



**1967**

Gabor Schöneke founded the rubber factory in Nittenau

**1979**

Owner change to family Dräbing in Kassel

**1986**

Takeover of the tool shop Wünsch in Deggendorf



**1996**

Takeover the trade business unit of WEGU from Kassel

**2001**

First quality certification ISO 9001:2000

First production OE business: Mud flaps – Porsche Cayenne

**2003**

First production injection Moulding technology

**2009**

First production of OEM rubber mats & OEM textile mats

**2011**

First production TPE mats - two-coloured & rubber-textile mats



**2013**

Owner change by Management-Buy-Out

**2015**

First set-up of tandem moulding machine

**2017**

Extension of the administration building.  
New construction of a 3000 m<sup>2</sup> production hall

**2020**

Technical upgrade of the car carpet production with HF welding machines and automatic embroidery machines

**2022**

Commissioning of first 2.700 ton injection moulding machine

First production of OEM TPE trunk mats

# Locations in Germany

## Gummi- und Kunststoffwerk G. Schöneke GmbH & Co. KG

### Maint Plant Nittenau

- Production of rubber products
- Production of moulding products
- Sales department OEM
- Approx. 160 employees



## Schöneke Autozubehör GmbH

### At Main Plant Nittenau

- Sales department for Aftermarket
- Approx. 10 employees



## Autocomfort G. Schöneke GmbH & Co. KG

### Plant Bruck

- Production and confection of textile OEM products
- Approx. 70 employees



## Kurt Wunsch Werkzeugbau GmbH

### Plant Deggendorf

- Tool shop for injection moulds and tools
- Approx. 30 employees



# Locations in Germany



# Our Core Competence

## - Technologies

## Rubber-Production

Own rubber  
compounding  
–  
5.000 Ton per year

33  
Machines

145  
Layers

15.000  
Parts per day



# Our Core Competence

## - Technologies

## Injection Moulding

25  
Machines

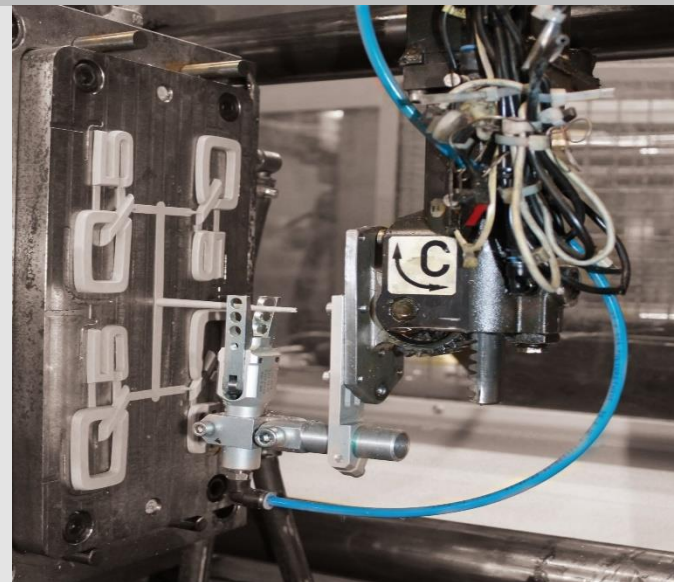
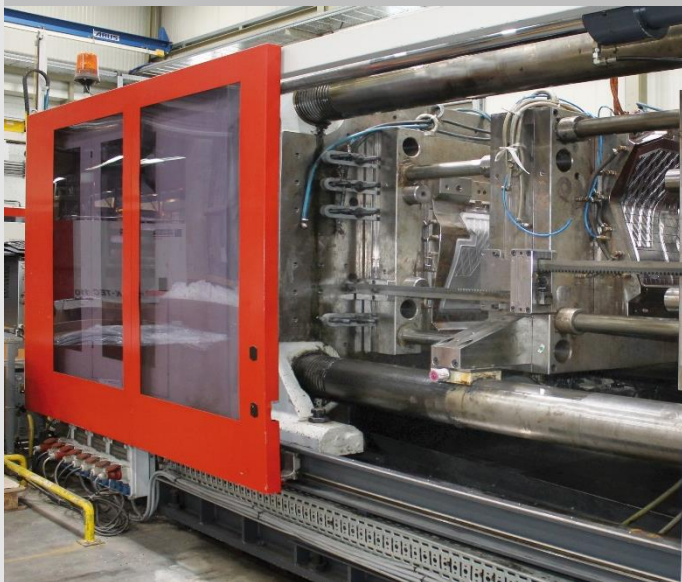
Machines  
of 275 Ton  
to 2.700  
Ton

10.000  
Parts per day

Single- and  
Tandem-  
Machines

Rotary systems

Robot handling



# Our Core Competence

## - Technologies

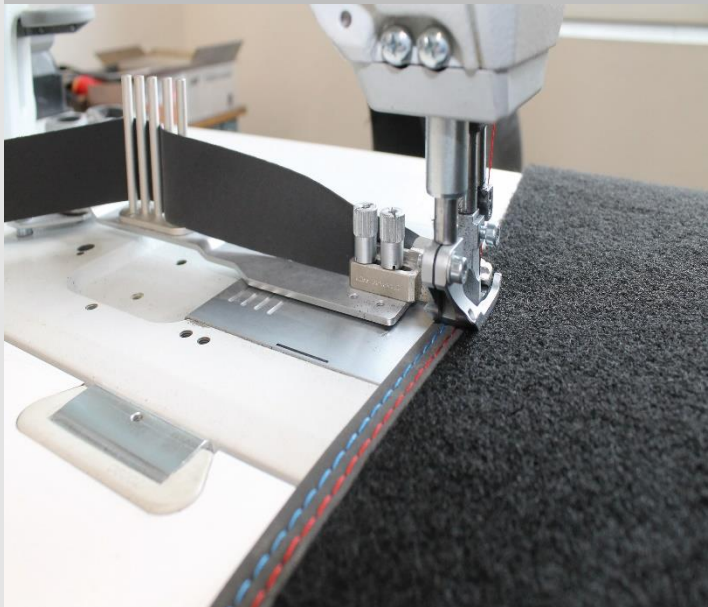
### Textile Processing

Sewing

Overlocking

HF-  
Welding

Embroidery





# Our Core Competence

## - Technologies

## Tool Shop

Multi dimensional  
machining centre

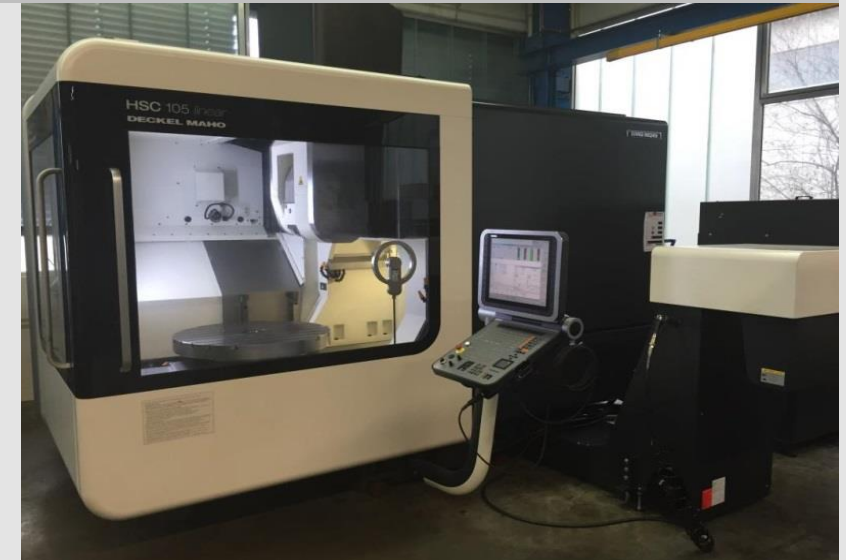
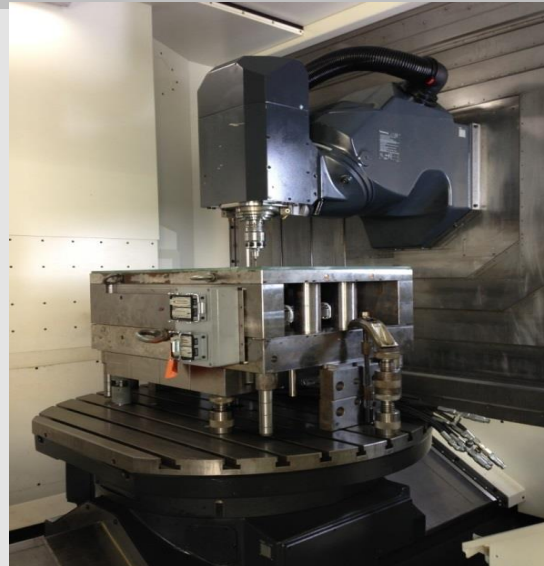
- Monoblock
- Duoblock
- Linear

Conventional  
metal machines

- Sinking EDM machine
- Turning machine
- Grinding machine

Several common CAD systems in  
use

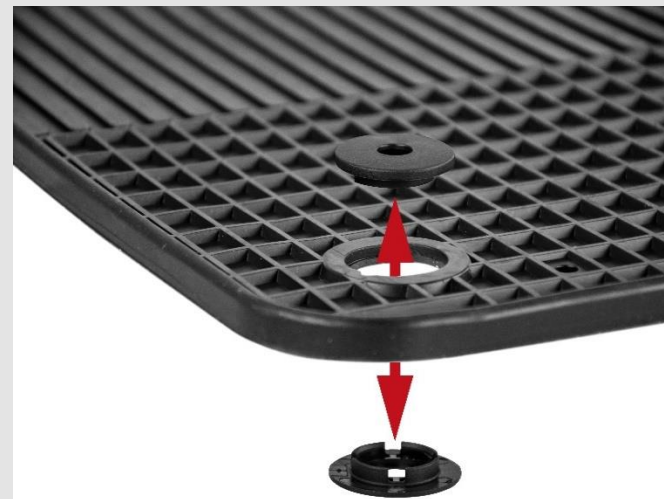
Load of 250 Kg to  
2.800 Kg



# Our Core Competence

## - Products

- **Rubber Mats for Cars and Trucks**
  - Optimal fit rubber mats OEM
  - Optimal fit rubber mats SchöneK
  - Own and customer rubber formula
  - Original / customized fixing systems
  - Universal customized display hanger
- **Fast construction and tool building due to own tool shop!**



# Our Core Competence

## - Products

- **Rubber Trunk Mats**
  - Optimal fit rubber trunk mat OEM
  - Optimal fit rubber trunk mat Schöneke
  - Own and customer rubber formula
  - Original / customized fixing systems
  - Different finishing



# Our Core Competence

## - Products

- **Rubber Mud Flaps**
  - Optimal fit OEM rubber mud flaps
  - Optimal fit rubber mud flaps for trucks
    - OEM and own brand
    - With transfer print, when required
    - With assembly kit with bracket, screws, MOIs, etc. when required
  - Own and customer rubber formula



# Our Core Competence

## - Products

- **Plastic Mud Flaps**
  - Optimal fit OEM plastic mud flaps
  - Mono sandwich technology
    - Hard PP core
    - Soft TPE cover
  - Own and customer rubber formula
  - With assembly kit with bracket, screws, MOIs, etc. when required



# Our Core Competence

## - Products

- **TPE Mats**

- Optimal fit 2D and 3D format
- One or two-coloured
- OE-Quality
- With different metal logos
- With different other customer logos
- Own and customer plastic formula



# Our Core Competence

## - Products

- **TPE Trunk Mats**
  - Optimal fit 2D and 3D format
  - One or two-coloured
  - OE-Quality
  - With different metal logos
  - With different other customer logos
  - Own and customer plastic formula



# Our Core Competence

## - Products

- **Textile Mats**

- OE-Quality
- Aftermarket quality
- Own and customer textile specifications
- Different finishing overlocking / sewing
- Different stickers
- Different fixing systems





# Our Core Competence

## - Products

- **Rubber - Textile Mats**

- OE-Quality
- Printed velours
- Coloured rubber
- With textile sticker or metal logo
- Own and customer specification



# Our Core Competence

## - Products

- **Special Textile Mats – M Performance**
  - OE-Quality
  - Printed textile in carbon design
  - With textile sticker
  - Own and customer specification



# Our Core Competence

## - Products

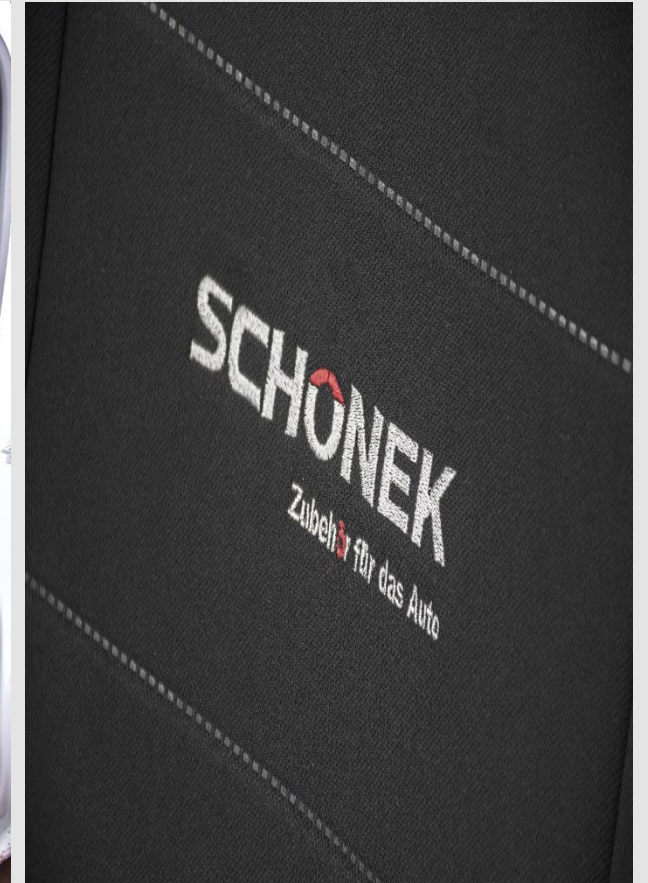
- **Textile Seat Cover**
  - OE-Quality
  - Aftermarket quality
  - Printed textile
  - Different configurations
  - With textile sticker
- **Textile Seat Cover – Your Safety**
  - Attention to various airbag systems
  - Legally approved functionality



# Our Core Competence

## - Products

- **Textile Seat Cover for Special Operation Vehicles**
  - OE-Qualit,
  - High durability material
  - Different configurations
  - With textile sticker
- **Perfect protection for your seat !**
- **E.G. Police cars, Taxi, Vans, Trucks, Leasing cars, etc.**
  
- **Textile Seat Cover for individual use**
  - OE-Quality
  - High durability material
  - Different configurations
  - For quick use – easy fit
- **Perfect protection for your seat !**
- **E.G. Maintenance, craftman, business, gardening, hunting, forest, etc.**



# Our Core Competence

## - Vision

Our core competence and core products focus on:

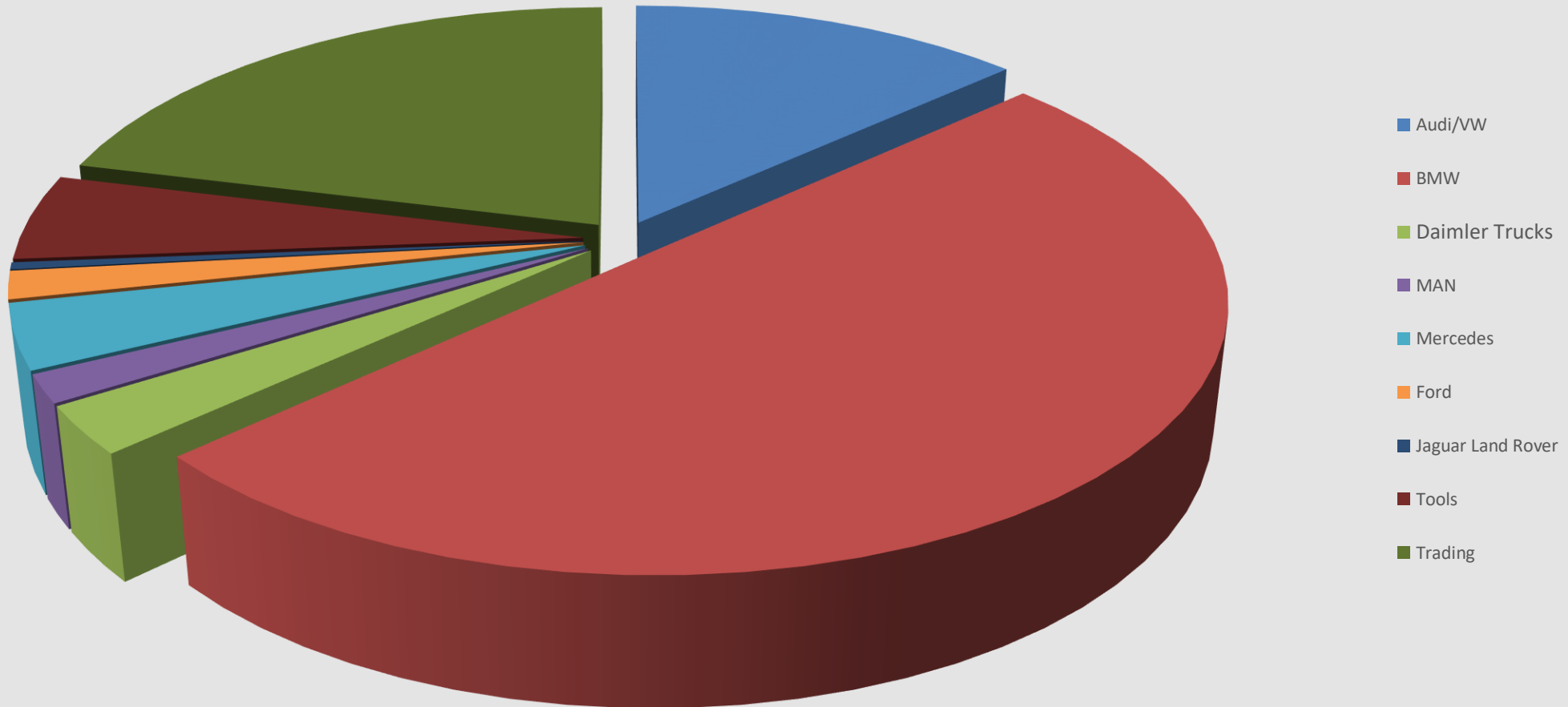
- ▶ Floor mats, Trunk mats and Mud flaps in TPE and Rubber
- ▶ Textil mats, gladly individualized

Our Vision of the Schöneke Group is:

- ▶ Expansion of all our product areas
- ▶ Explicit promoting of new technology in TPE
- ▶ Expansion of know-how and own value added
- ▶ Differentiate from the market with specific products

# Facts and References


## - Customer Focus



# Facts and References

## - Certifications

ZERTIFIKAT ◆ CERTIFICATE ◆ CERTIFICADO ◆ CERTIFICAT ◆ 認證證書 ◆ CERTIFICATE ◆ ZERTIFIKAT



## CERTIFICATE

The Certification Body  
of TUV SUD Management Service GmbH  
certifies that

**SCHÖNEK**  
Zubehör für das Auto

**Gummi- und Kunststoffwerk  
G. Schönek GmbH & CO KG**  
Gabor-Schönek-Str. 1-5  
93149 Nittenau  
Germany


has established and applies  
a Quality Management System for


Construction, production and sales of  
rubber- and plastic-products  
for the automotive industry.

An audit was performed, Order No. 70026336.  
Proof has been furnished that the requirements  
according to

**DIN EN ISO 9001:2015**  
are fulfilled.

The certificate is valid in conjunction  
with the main certificate from 2023-06-01 until 2026-05-31.  
Certificate Registration No.: 12 100 1641301 TMS.

  
Head of Certification Body  
Munich, 2023-06-17



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www.tuv-sud.de/certificate-validity-check

ZERTIFIKAT ◆ CERTIFICATE ◆ CERTIFICADO ◆ CERTIFICAT ◆ 認證證書 ◆ CERTIFICATE ◆ ZERTIFIKAT



## CERTIFICATE

The Certification Body  
of TUV SUD Management Service GmbH  
certifies that

**WÜNSCH**

**Kurt Wunsch Werkzeugbau GmbH**  
Unterer Sommerfeldweg 10  
94489 Deggendorf  
Germany

has established and applies  
a Quality Management System for

Construction and production of  
tools for  
rubber and plastic parts.

An audit was performed, Order No. 70026336.  
Proof has been furnished that the requirements  
according to



**DIN EN ISO 9001:2015**  
are fulfilled.

The certificate is valid in conjunction  
with the main certificate from 2023-06-01 until 2026-05-31.  
Certificate Registration No.: 12 100 1641302 TMS.

  
Head of Certification Body  
Munich, 2023-06-17



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www.tuv-sud.de/certificate-validity-check

The Assessment ID A559LG-1 of the participant

**SCHÖNEK**  
Zubehör für das Auto

**Gummi- und Kunststoffwerk G. Schönek GmbH & Co. KG**  
Gabor-Schönek-Straße 1 – 5  
93149 Nittenau

has a valid TISAX<sup>1</sup>® LABEL type Info High; Avail High for the  
following scope and location:

**Scope ID SYL1V2**  
with Assessment ID A559LG-1

Report was done the 13.07.2023  
Label is valid until 26.06.2026


Results are available (on request or not published) through the ENX Portal together with the  
reference to  
<https://portal.enx.com/en-en/TISAX/tisaxassessmentresults>

TISAX and TISAX results are not intended for general public.

Nittenau, 13.07.2023 gez. i.V. Andreas Freitag

<sup>1</sup>TISAX: <https://enx.com/tisax>

Seite 1 von 1



## 中国国家强制性产品认证证书

证书编号: 201709111007380 版本: 01  
认证委托人名称、地址:  
Gummi- und Kunststoffwerk G. Schönek GmbH & Co. KG  
Gabor-Schönek-Straße 1 – 5, 93149 Nittenau, Germany  
商标: —  
生产者 (制造商) 名称、地址:  
Gummi- und Kunststoffwerk G. Schönek GmbH & Co. KG  
Gabor-Schönek-Straße 1 – 5, 93149 Nittenau, Germany  
生产企业名称、地址:  
Gummi- und Kunststoffwerk G. Schönek GmbH & Co. KG (I111445)  
Gabor-Schönek-Straße 1 – 5, 93149 Nittenau, Germany  
产品名称和系列、型号、规格  
汽车内饰件  
FML1GKSP  
产品标准和技术要求  
GB 8410-2006, CNCA-C11-09: 2014  
认证模式: 型式试验 + 初始工厂检查 + 获证后监督  
上述产品符合《强制性产品认证实施规则 汽车内饰件》要求  
发证日期: 2018年4月9日 有效期至: 2022年7月6日  
证书有效期内本《证书》的有效性依据 CCAP 定期的跟踪检查获得保持  
本证书的相关信息可通过国家认监委网站 [www.cnca.gov.cn](http://www.cnca.gov.cn) 查询  
证书首次颁发日期: 2017年7月7日

   
主任

中国·北京·海淀区首体南路2号11层 100044 <http://www.ccap.org.cn>  
电话: 010-66412675

A 0121850

# Facts and References

- **Quality Assurance**
  - Lab with different possibilities of material and process control
    - E.G. Rheometer, weight, dimension, force way measurement, etc.
  - External cooperation labs for accredited product release data
  - IMDS based on customer requirements
- **Chemical behaviour of our products**
  - Emission and fogging inspections based on legal requirements
    - E.G. Nitrosamine, cyclohexanone, etc

Our processes respect also common requirements of:





# Facts and References

## - Sustainability

- We implemented following material sustainability items:
  - 100% recycling of rubber material from the edge trim of the rubber products or NG & overflow material
  - 100% recycling of TPE material from the sprue of the moulded TPE products or NG and overflow material
  - Using of well water / creek water for cooling of the processes without polluting and with clean recirculation in nature
  - Construction of green TPE material with natural ingredients as project with our supplier.
- Case Studies are the final results of daily processes:
  - Material test results for serial produced parts of our customers
  - A closed water system, means: Water quality input = water quality output
  - Specification and samples of green mini floor mats – can be show on personal presentation



# Our Goal

## - Our Service for you, the Customer

We are pleased to offer you:

- **Customer Project Management**
  - On-time project milestones
  - One contact person
  - Short decision paths
  - Flexibility and short reaction times
  - High added value:
    - **Development**
    - **Toolmaking**
    - **Product Production**
  - High product quality – low failure rate
- **The only European manufacturer with this product portfolio and possibilities!**
- **New joint innovative products**
  - Which we develop together technologically and market-related



# Your contact to Schöneke



## **Markus Riegelsberger**

General Manager  
riegelsberger@schoenek.de

## **Andreas Freitag**

Key Account Manager  
freitag@schoenek.de

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G. SCHÖNEKE GmbH & Co KG  
Gabor-Schöneke-Str. 1-5  
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